Payment will be made under:

Pay Item		Pay Unit
643.60	Flashing Beacon at:	Lump Sum
643.71	Traffic Signal Modification:	Lump Sum
643.72	Temporary Traffic Signal:	Lump Sum
643.80	Traffic Signals at: _	Lump Sum
643.81	Traffic Signal Control System	Lump Sum
643.83	Video Detection System	Lump Sum
643.86	Traffic Signal Loop Detector	Each
643.90	Interconnect Wire Between:	Lump Sum
643.91	Mast Arm Pole	Each
643.92	Pedestal Pole	Each
643.93	Strain Pole	Each
643.94	Dual Purpose Pole	Each

SECTION 644 - GLARE BARRIER

Reserved

SECTION 645 - HIGHWAY SIGNING

645.01 Description This work shall consist of furnishing and installing new signs, sign supports, delineators, and breakaway devices and removing, relocating and/or modifying existing signs and sign supports, in accordance with these specifications and in reasonably close conformity with the plans.

645.02 General All equipment shall be new unless otherwise specified. Requests for substitution of any specified material shall be submitted in writing with all documentation (specifications, mill certifications, etc.) in order to enable the Department to evaluate the proposal. Substitutes for specified material may be accepted, upon approval of the Fabrication Engineer. Substitutes shall give equal or better service than the specified

material. Where an existing system is to be modified, the existing material shall be removed, upgraded, or disposed of as directed by the contract documents.

645.021 Materials Materials shall meet the requirements specified in the following Sections of Division 700 - Materials:

Reflective Sheeting	719.01
Demountable High Intensity Reflectorized Letters, Numerals, Symbols and Borders	719.02
Aluminum Extrusions	719.03
Aluminum Sheets	719.04
Plywood	719.05
Demountable Reflectorized Delineators	719.06
Assembly Hardware	719.07
Aluminum Supports	720.01
Steel Supports	720.03
Steel H-beam Poles	720.06
Anchor Bolts	720.07
U-Channel Posts	720.08
Wood Sign Posts	720.12

Paint for the edge and back of plywood and field coat paint for wood sign posts shall be an exterior grade dark green enamel conforming to Federal Specifications TT-P-71b.

645.022 Sign Layout Drawings The Contractor shall submit 3 sets of sign-face, layout-detail, and scale drawings. Fabrication of the signs shall not begin until the Contractor has received approval of these drawings. The drawings shall contain complete detailed information and dimensions. One set of drawings will be returned to the Contractor, who will submit corrected drawings, if required. The drawings shall be detailed using the same units used on the plans.

645.023 Support Structures The design, materials and fabrication of sign support structures and foundations shall meet the requirements of the current edition of AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals" and interims thereto, except as otherwise indicated within these specifications or on the plans. Beam mounted signs and their supports shall be designed using wind speeds as determined from the 25-year mean recurrence interval isotach map.

Minimum design default values for these structures shall be: $I_r = 0.87$; $C_v = 0.93$; $K_z = 0.87$; and $G = 1.14$. Bridge, cantilever, and butterfly sign supports and associated signs and hardware shall be designed using the wind speeds as determined from the 50 year mean recurrence interval isotach map, as contained in the above referenced AASHTO Specifications. Minimum design default values for these structures shall be: $I_r = 1.00$; $C_v = 1.00$; $K_z = 0.94$; and $G = 1.14$. For sign supports mounted on bridge structures and approaches to bridge structures, the mounting height shall be measured as the distance of the mounted sign(s) center of gravity to one of the following:

For bridges over bodies of water: above the prevailing water level or, in the case of tidal waters, above mean high tide.

For overpass structures: above the lower roadway level.

For approach ramps: above the average adjacent ground level, if said ground level is more than 3 m [10 ft] below the base of the structure.

All cantilever and butterfly type sign support structures shall be equipped with an approved damping or energy-absorbing device.

For aluminum construction, welding shall conform to the current edition of AWS Structural Welding Code, Aluminum, D1.2 for aluminum construction.

After execution of the contract and before any shop work has commenced, the Contractor shall submit 3 sets of drawings, and computations if prescribed below, of all sign supports proposed to be furnished and erected under this contract. The drawings shall be of sufficient detail to indicate material and/or dimensional conformance with these specifications and the contract drawings and, in the case of bridge, cantilever and butterfly type sign supports, shall be sufficiently detailed to show all structural significant details.

Approval for deviations from the contract drawings and/or specifications shall be requested in writing and shall be approved by the Fabrication Engineer before being incorporated in the manufacturer's drawings. Requests for substitution of all specified material shall be submitted in writing, with full documentation (specifications, mill certification, etc.) enabling the Department to evaluate the proposal.

Sign support structures and anchor bolts shall meet the requirements specified in Section 720 as well as the current edition of AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals".

A Certificate of Compliance shall be provided for all material in accordance with the requirements of the General Statement of Division 700 - Materials.

a. Beam Mounted Signs The beams for beam-mounted signs shall be of the size, material and shape designated in the contract documents. The Contractor shall be fully responsible for the adequacy and design of any structural details not shown on the plans, and each drawing shall contain a reference to the design criteria and a certification by a Professional Engineer registered in accordance with the State of Maine regulations, over their official stamp, that said design criteria have been met by all parts of the structure designed and/or detailed by the Contractor. Approval of the drawings will signify only approval of the size, material and length of the beam.

b. Bridge, Cantilever, and Butterfly Type Sign Supports The Contractor shall be responsible for the design of the support structure including its foundation. Foundation design shall follow requirements of Section 645.024 - Bridge, Cantilever, and Butterfly Support Structure Foundations, as well as this Section.

Signs shall be placed on the support structure such that the bottom edges are aligned while accommodating the minimum height requirement. The Contractor shall use the Contract Drawings in order to determine the approximate horizontal placement of signs. Installation shall be in accordance with Section 645.06 - Installation of Type I Signs. The structure and foundation shall be designed to accommodate a minimum of 1.5 times the sign area on each structure as shown on the contract documents. This additional theoretical sign load shall be computed by: Increasing the sign lengths an additional 25% and increasing sign height by an additional 25% while maintaining the approximate prescribed sign center line locations, height from roadway and bottom edge alignment.

Bridge type structures shall be designed using either a tri-chord or four-chord truss structure as the overhead member. Each of the two upright members supporting the bridge type overhead truss member shall consist of a minimum of two vertical legs. A four chord truss configuration shall be required if the contract documents specify

placing signs on both sides of the overhead structure (two way traffic beneath structure). Cantilever and butterfly type structures shall be designed using either a tri-chord or four-chord overhead truss member. The upright member of a cantilever or butterfly-type support structure shall have a maximum horizontal deflection of L/40, where L is the length of upright member, as determined from design loads calculated in accordance with the AASHTO "Standard Specification for Structural Supports for Highway Signs, Luminaires and Traffic Signals".

The base plates of uprights for all types of support structures shall have heavy hex leveling nut with 2 hardened flat washers. The distance between the bottom of the base plates to the top of the foundations shall not exceed twice the diameter of the anchor bolts. Grout, or other materials, shall not be placed between base plates and the top of foundations. In addition to the required detail drawings, the Contractor shall submit 3 copies of the design computations, including fatigue considerations, in accordance with Section 11, Fatigue Design, in the AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals", and interims thereto, for the entire structure. Erection lifting points shall be clearly depicted on the shop drawing.

The computations shall be sufficiently detailed to allow the Engineer to check and approve the computations. Computer printouts will not be accepted unless they meet the above criteria. All plans and design calculations, sign support structure and foundation, shall be signed by a Professional Engineer registered in accordance with the State of Maine regulations. Approval will be based on the applicable provisions of Section 105.7 - Working Drawings.

Overhead sign panel mounting devices shall be designed accommodating the requirements of appropriate sign panel tilting included in this specification. The design of this assembly shall include fastening sign panels directly to steel or aluminum members as further described in Section 719.07, as well as other applicable Sections, plans and specifications.

c. Bridge Overpass Mounted Sign Supports Overpass mounted sign supports shall be constructed to the configuration and sizes and of the material shown on the contract documents. Approval will be based on the applicable provisions of Section 105.7 - Working Drawings. Fastening sign panels directly to steel or aluminum members shall be as described in Section 719.07, as well as other applicable Sections, plans and

specifications.

d. Breakaway Supports for Sign Supports Breakaway supports for sign supports will be required only for those locations indicated on the contract plans. Breakaway supports, approved by the Resident, using load-concentrating couplings shall be supplied for use at all locations designated as breakaway. Breakaway Support Certification of both breakaway and structural adequacy shall be provided by the Manufacturer. Design calculations or test data of production samples to support certification shall be provided. Breakaway support components shall provide the same or greater structural strength as the support post or pole utilizing the breakaway device. On multi-pole sign supports designated as breakaway, each pole shall be equipped with breakaway hinges immediately below the lower edge of the sign. Hinges relying on the friction between the hinge and the pole face for transmitting the design moment will not be accepted for use. Breakaway devices are subject to the applicable provisions of Section 721.

645.024 Bridge, Cantilever and Butterfly Support Structure Foundations The Contractor may select a foundation system meeting the design criteria of Section 13 of the current edition of AASHTO “Standard Specifications for Structural Supports for Highway Sign, Luminaries and Traffic Signals”, unless otherwise specified by the Department. Geotechnical design of the foundations shall be in accordance with Section 13 of the afore-mentioned AASHTO code. The design criteria for the resistance of drilled caisson and spread footing foundations against overturning, sliding and bearing capacity failure shall meet the requirements of Section 4 of the current edition of AASHTO “Standard Specifications for Highway Bridges”. The structural design of foundations shall meet the requirements of the current edition of AASHTO “Standard Specifications for Highway Bridges”. The Contractor shall submit to the Fabrication Engineer for approval, detailed plans and calculations, prepared by a licensed Professional Engineer, of the proposed sign foundation. Construction of the foundation shall not commence until the Department has approved the foundation design.

For estimating and bidding purposes, in the absence of boring samples and standard penetration tests, or the actual determination of soil properties at the proposed footing location, the Department will accept an assumed allowable soil bearing pressure of 72 kPa [1.5 kips/ft^2] for the design of the footing. The actual, existing, soil classification, analysis and footing design shall be determined by the Contractor’s qualified firm or person by use of hollow stem auger boring samples. All costs associated with the work

required to sample, classify and analyze the soil, design the footing and prepare submittals shall be incidental to related Contract items. All unsuitable material (peat, organic material, material that has been dumped, etc.) within the limits of a footing must be removed at the direction of the Resident and the shaft depth of drilled caissons shall be increased to bear on suitable material. Concrete for the footing shall be placed immediately after excavation to prevent water from collecting in the excavated area. The structural design of foundations shall meet the requirements of the current edition of AASHTO "Standard Specifications for Highway Bridges". Concrete shall be Class LP in accordance with Section 502 - Structural Concrete. Drilled shaft foundation holes, except in ledge, shall be excavated by auger method to the neat line of the outside dimensions of the footing without disturbing the soil around or below the proposed footing. Precast foundations shall not be permitted. In areas where rock or ledge is encountered above the proposed bottom of footing, the Contractor will have the option of removing rock and placing the footing at the design depth shown on the Contractor's Working Drawings, or constructing a grouted rock-anchored foundation system. This rock-anchored system shall be designed by the Contractor and approved by the Department. Back fill for pedestal foundations shall be granular borrow for underwater back fill meeting the requirements of Section 703.20 - Gravel Borrow, of the Standard Specification. The granular borrow shall be placed in layers not exceeding 150 mm [6 in] in depth before compaction. Each layer of back fill shall be thoroughly compacted by use of power tampers to at least 95% of the maximum density as measured in the field per AASHTO T191 or by an approved method using calibrated nuclear device. All back filling and compacting shall be in accordance with the applicable provisions of Section 206, of the Standard Specifications. The Contractor shall submit 3 copies of all foundation design work, structural and geotechnical, together with computations and plans used for design purposes, as specified in Section 645.023.

645.03 Classification of Signs Sign sizes, color and legend designs shall conform to these specifications, the plans, and MUTCD requirements. The signs are classed according to the intended use as follows:

a. Type I guide signs shall consist of high intensity, reflectorized sheeting or reflectorized, demountable letters, numerals, symbols and border mounted on a high intensity, reflective sheeting background adhered to a sign panel constructed of extruded aluminum planks.

b. Type I regulatory, warning, and route marker assembly signs shall consist of high

intensity, reflective sheeting letters, numerals, symbols, and border on a high intensity, reflective sheeting background adhered to a sign panel constructed of sheet aluminum.

c. Type II guide signs shall consist of engineering grade, reflective sheeting letters, numerals, symbols and border on an engineering grade, reflective sheeting background attached to a sign panel constructed of plywood.

d. Type II regulatory, warning and route marker assembly signs shall consist of engineering grade reflective sheeting letters, numerals, symbols and border on an engineering grade reflective sheeting background adhered to a sign panel constructed of sheet aluminum or plywood.

645.04 Fabrication of Type I Guide Signs

a. Panels The panels for this type sign shall be shop-fabricated from aluminum planks to the sizes designated on the approved shop drawings. Cut edges shall be true, smooth, and free from burrs or ragged breaks. Flame cutting will not be permitted. Bolt holes may be drilled to finished size or punched to finished size, provided the diameter of the punched hole is at least twice the thickness of the metal being punched.

Fabrication of extruded aluminum sign planks, including punching or drilling holes and cutting to length, shall be completed before the metal degreasing and the application of the reflective sheeting. The bolts required for fastening the extruded aluminum planks together shall conform to the designs used in standard commercial processes for the type of extruded aluminum panels to be used as approved.

All route shields shall be on an overlay aluminum sheet of 2 mm [0.080 in] minimum thickness and shall be in full color with reflective background; they shall not have demountable numerals and borders.

b. Reflective Sheeting The high intensity or engineering grade reflective sheeting shall be applied to the extruded aluminum plank in accordance with the current recommendations of the sheeting Manufacturer.

The reflective sheeting shall cover the complete panel and shall not be trimmed to conform to the border. The reflective sheeting shall overlap into the side recess of the individual planks. There shall be no paint applied to the sign panels. The surface of

all completed sign panels shall be flat and free of defects. Extruded aluminum molding shall be placed on the edges of the extruded panels, as shown on the plans.

c. Text The design of upper and lower case letters, numerals and symbols, and the arrangement and spacing of texts shall be as provided on the plans and in conformance with the MUTCD and Standard Highway Signs.

Text for Guide Signs shall be composed of demountable letters, numerals, symbols, and borders and shall be high-intensity, reflective sheeting. The demountable text shall be applied to the panels by use of aluminum pop rivets, in accordance with standard commercial processes, as approved. All demountable letters, numerals, symbols, and borders shall be the same manufacturer's make for the entire project. Cutout high-intensity, reflective sheeting text shall be applied to the sign panel with a pre-coated, adhesive backing.

645.041 Fabrication of Type I Regulatory, Warning and Route Marker Assembly Signs and Type II Sheet Aluminum Regulatory, Warning and Route Marker Assembly Signs

a. Panels Sheet aluminum sign panels shall be shop-fabricated to the size shown on the plans. The corners shall be rounded to the indicated radius where shown.

Bolt holes may be drilled or punched to finished size provided the diameter of the punched hole is at least twice the thickness of the metal being punched. Cut edges shall be true, smooth, and free from burrs or ragged breaks. Flame cutting will not be permitted. Punching or drilling of holes and cutting to size shall be completed before metal degreasing and the application of reflective sheeting.

b. Reflective Sheeting The high intensity or engineering grade reflective sheeting shall be applied to the sheet aluminum sign panels in accordance with the current recommendations of the sheeting Manufacturer. The reflective sheeting colors shall conform to the MUTCD standard highway sign colors for each type of sign. Surface of all panels shall be flat and free from defects.

c. Text The text for regulatory, warning, confirmation and route marker assembly signs shall be composed of: High intensity or engineering grade, reflective sheeting letters, numerals, symbols and borders; or the silver letters may be formed by applying

transparent ink to the reflective sheeting background where the silk screen process is used; or other methods to form the text may be used, when approved in advance.

645.042 Fabrication of Type II Guide Signs and Type II Plywood, Regulatory, Warning and Route Marker Assembly Signs

a. Panels Fabrication of all sign panels from high-density, overlaid plywood shall be performed in a uniform manner. All fabrication, including cutting, drilling, and edge routing, shall be completed prior to painting and application of reflective sheeting to the high-density, overlaid plywood. Panels shall be cut to size and shall be plywood. Panels shall be cut to size and shall be free of warping, open checks, open splits, open joints, open cracks, loose knots and other defects resulting from fabrication. Corners shall be left square. The surface of all sign panels shall be flat.

The edge and back of the plywood shall be painted with an exterior grade dark green paint.

b. Blanks Sign blanks shall be cut to shape using a saw blade that does not tear plywood grain. Holes shall be clean-cut and uniform. All cracks, open checks, open splits and other defects occurring on the edge surfaces shall be filled with a synthetic wood filler and sanded smooth prior to sealing and painting. The sign blank edges shall be sealed using an approved sealer/primer. The edges shall then be painted with an exterior grade, dark green paint.

The surface shall not be painted before application of reflective sheeting. Before applying reflective sheeting, dirt or wax shall be removed by one of the following methods:

1. The surface shall be buffed lightly with solvent-soaked steel wool, fine or medium, using organic solvents, such as lacquer thinner, xylol, heptane, benzene or naphtha, and wiped dry with clean cloths.

2. The panel shall be sanded lightly with fine-grade paper, cleaned with solvent, and wiped dry using clean cloths.

c. Reflective Sheeting The engineering grade reflective sheeting shall be applied directly to the cleaned high-density surface in accordance with the recommendations of

the reflective sheeting manufacturer.

d. Text The text for regulatory, warning, confirmation and route marker assembly signs shall be composed of cutout, engineering-grade reflective sheeting letters, numerals, symbols and borders or the silver letters may be formed by applying transparent ink to the reflective sheeting background where the silk screen process is used. Other methods to form the text may be used when approved in advance.

The design of the letters, numerals, and symbols, the spacing of the text and the size and spacing of the border shall conform to the MUTCD and Standard Highway Signs.

645.06 Installation of Type I Signs The sign locations shown on the plans are approximate; exact locations will be determined in the field by the Resident. Signs stockpiled before erection shall be stored in a vertical position and completely covered to avoid staining, weathering, and dirt accumulation.

a. Sign Supports Poles for single and multiple support roadside signs shall be erected plumb, using the leveling nuts supplied with the anchor bolts. When signs are supported by more than one pole, all poles shall be carefully aligned to avoid warping of the sign panel.

Bridge, butterfly and cantilever type sign supports and their foundations shall be constructed, assembled and erected, in accordance with the manufacturer's details, as approved. All horizontal supports spanning the roadway shall be level and shall have permanent camber as described in Section 10 of the current edition of AASHTO "Standard Specifications for Structural Supports for Highway Signs, Luminaires and Traffic Signals", and interims thereto. If, at any time after their erection, bridge, butterfly or cantilever type sign supports are to remain for a period in excess of 72 hours without the sign(s) for which they were designed being in place, suitable vibration damping devices, approved by the Resident, shall be installed until such time as the sign(s) can be erected.

Bridge-mounted sign supports shall be fabricated and assembled in accordance with the details as shown on the contract drawings and with Section 504. Additionally, if required to be painted, bridge-mounted sign supports shall be painted in accordance with Section 506

Where aluminum surfaces are in contact with concrete or dissimilar metals, the contacting surface shall be thoroughly coated with an approved, aluminum impregnated caulking compound or the surfaces shall be separated by another approved material. Before signs are attached, aluminum sign supports shall be cleaned of all dirt and discoloration using methods recommended by the manufacturer.

b. Sign Panels Extruded aluminum planks for sign panels shall be bolted together, as indicated on the plans. Extruded aluminum molding shall be placed on the edges of the extruded panels. Sign panels shall be attached to the posts to provide the vertical and horizontal clearances from the roadway as indicated on the plans. Sign panels on overhead structures shall provide a minimum clearance of 5.2 m [17 ft] to the roadway surface. Sign panels on bridge-mounted sign supports shall be installed with the bottom edge of the sign approximately 100 mm [4 in] above the bottom of the bridge beam.

Sign panels mounted over the roadway shall tilt in the direction of the approaching traffic in such a manner that the angle between the sign face and the roadway grade, at the sign location shall be 85º +/- 3º.

Ground-mounted signs located 1.2 m to 9 m [4 ft to 30 ft] from the edge of shoulder shall form an angle of 93º between the approach roadway and the sign.

Signs located more than 9 m [30 ft] from the edge of the shoulder shall form an angle between the approach roadway and the sign face equal to 87º -1º for each additional 3 m beyond 9 m [10 ft beyond 30 ft].

Unless otherwise shown on the plans, or designated by the Resident, a minimum lateral clearance of 1.2 m [4 ft] shall be provided between the edge of the shoulder and the edge of any sign panel.

The elevation of the bottom edge of guide sign panels shall be 2.1 m [7 ft] above the elevation of the edge of the traveled way, at the sign location, or in case of a curb section, 2.1 m [7 ft] above the elevation of the outer edge of the roadway, unless authorized otherwise.

Signs located 9 m [30 ft] or more from the edge of traveled way shall be 1.5 m [5 ft] above the elevation of the edge of shoulder.

In the event that a second sign is to be placed under the main sign, the elevation of the bottom edge of the principal sign shall be a minimum of 2.4 m [8 ft] above the outer edge of the traveled way, or a minimum of 2.4 m [8 ft] above the edge of the traveled way, in curbed sections; the bottom edge of the second sign must be at least 1.5 m [5 ft] above the edge of the traveled way.

The elevation of the bottom edge of the regulatory, warning and route marker sign panels shall be 1.8 m [6 ft] above the elevation of the edge of the pavement, or edge of roadway in curbed sections, at the sign location. The elevation of the bottom edge of these sign panels above the elevation of the edge of the pavement on all crossing or connecting roadways shall be 1.5 m [5 ft] in rural areas or 2.1 m [7 ft] in urban areas. Field conditions may require some variation in elevations, as directed.

Each sign shall have at least two fasteners connecting it to the sign poles, except signs of 300 mm [1 foot] or less in height may have one fastener.

645.061 Installation of Type II Signs The exact sign locations will be determined in the field. Signs stockpiled before erection shall be stored in a vertical position and completely covered to avoid staining, weathering, and dirt accumulation.

a. Sign Supports Support posts for Type II signs shall be U-channel posts weighing 3.7 kg/m [2½ pounds per foot] for signs of less than 0.58 m² [6.24 ft²] in area, 100 by 100 mm [4 in by 4 in] wood posts or two U-channel posts weighing 3.7 kg/m [2½ lb/ft] for signs of area 0.59 m² to 0.84 m² [6.24 ft²to 9 ft²], 100 mm by 150 mm [4 in by 6 in] wood posts for signs of area 0.85 m² to 1.49 m² [9 ft²to 16 ft²], and 150 mm by 150 mm [6 in by 6 in] wood posts for signs of area over 1.49 m² [16 ft²]. All signs 1500 mm [60 in] wide or wider shall be mounted on two wood posts. Wood posts shall be set to a depth of 1.2 m [4 ft]. U-channel posts shall be set to a minimum depth of 760 mm [30 inches]. Leading signs less than 0.84 m² [9 ft²] on the apex of islands will be installed on U-channel posts. When it is necessary to set sign posts in bedrock, holes shall be excavated to the required depth and size at the locations indicated on the plans. The excavated material will be satisfactorily disposed of, as directed, and the posts set to the required depth.

When installing pressure-treated sign posts, the cut end of the posts shall not be buried in the ground.

Backfilling around the posts shall be with excavated material unless the excavated material is considered unsatisfactory, in which case the backfill shall be granular material conforming to the requirements of Section 703.19 - Granular Borrow. Backfill shall be thoroughly tamped in layers not exceeding 200 mm [8 in] in depth.

When directed, the area around the posts shall be loamed and seeded in accordance with the applicable provisions of Section 615 and Section 618.

The Contractor shall be responsible for and shall repair all damage to underground drainage structures, utilities, or lighting conduits encountered during placing the posts.

b. Mounting Type II signs shall be mounted using assembly hardware specified in Section 719.07.

645.062 Installation of Delineators Posts for delineators shall be erected so that posts and assemblies will be plumb. All posts, which are bent or otherwise damaged, shall be removed and properly replaced. Posts shall be driven 1200 mm [4 ft] from the outside edge of shoulder, 1200 mm [4 ft] from the face of curb and 1200 mm [4 ft] from the normal edge of shoulder in guardrail sections. A suitable driving cap shall be used and after driving, the top of the post shall have substantially the same cross sectional dimensions as the body of the post.

When bedrock is encountered in erecting posts, the depth to be drilled into the rock shall be determined by the Resident.

After the posts are driven, delineators shall be mounted 1200 mm [4 ft] above the elevation of the edge of the traveled way. In the event that a delineator is required to be installed on a bridge structure, it shall be installed by use of a bracket as shown on the plans.

645.063 Installation of Breakaway Devices Breakaway devices shall be installed at locations indicated on the plans by an approved method. Each sign and pole shall be carefully demounted for reinstallation at the same or at a new location. Manufacturer's installation information shall be provided on the project.

If required, poles shall be cut in such a manner that no rough edges will remain. No

flame cutting will be permitted. Cut edges on steel poles shall be painted in accordance with Section 645.07.

Existing foundations shall be modified for attachment of the breakaway device as shown on the plans or approved.

Breakaway devices shall be attached to new foundations in accordance with the recommendations of the breakaway device manufacturer and as approved.

645.07 Demounting and Reinstalling Existing Signs and Poles Signs and poles designated to be demounted and not designated to be reinstalled, except those designated to be demounted by others, shall be delivered to the Resident.

Existing sign panels, poles, foundations, and sign hardware, damaged because of the Contractor's operations shall be replaced or repaired by the Contractor to the satisfaction of the Resident.

New or relocated regulatory, warning, confirmation or route marker assembly signs shall be installed the same working day as the corresponding existing signs are demounted. All new or relocated guide signs shall be installed within two working days of the time the corresponding existing sign is demounted. Before the Contractor demounts any regulatory or warning sign, they shall erect a similar easel mounted sign at a designated location. The Contractor shall maintain this temporary sign in place until the permanent sign is installed.

Existing signs and poles shall be reinstalled in accordance with the applicable requirements for installing new signs and poles.

Relocated steel posts and clamps shall be field painted two coats after the posts have been erected. The first coat shall be a zinc-dust primer paint meeting Federal Specification TT-P-641B Type II. The second coat shall be bright aluminum paint, aluminum-dust Type II, Class 3 brightness, meeting Federal Specification TT-A-468 with a minimum of 0.24 kg/L [2 lb/gal], with vehicle meeting or exceeding Federal Specification TT-V-109. Scratches shall be touched up after the erection of the sign panels. The touchup shall be with both primer and finish coat. Sign pole surfaces to be painted shall be cleaned and dry when the paint is applied. No painting shall be done in damp weather nor when the air temperature is below 4°C [40°F].

645.08 Method of Measurement Demount Signs, Demount Poles, Reinstall Signs, and Reinstall Poles will be measured by each unit.

Bridge, cantilever and butterfly type sign supports, including the foundations, support structures and sign panels, complete in place, as called for on the plans, will be measured by each unit.

Bridge Overpass-Mounted Guide Signs, including supports, will be measured by each unit in place.

Breakaway devices (1 per pole) shall be measured by the unit complete in place and accepted.

The area of roadside guide signs, regulatory, warning, confirmation and route marker assembly signs of the respective types, will be measured by the area in square meters [square feet], computed to nearest hundredth of a square meter [0.01 ft^2], as determined by the overall height multiplied by the overall width.

Aluminum poles for roadside guide signs, Type I will be measured by the number of units of each diameter, complete in place. Steel H-beam poles will be measured for payment by the kilogram [lb], determined from the nominal weight per meter [ft] for each size and the lengths as indicated on the plans.

Demountable reflectorized delineators will be measured by the number of units of each type in place.

645.09 Basis of Payment The accepted demounted signs and demounted poles will be paid for at the contract unit price each for the respective item specified. Such price will be full compensation for delivering signs and poles not to be reinstalled to a site designated by the Resident, and all other incidentals necessary to complete the work.

The accepted reinstalled signs or reinstalled poles will be paid for at the contract unit price each. Such price will be full compensation for furnishing new hardware, when required, and all incidentals necessary to complete the installations. All signs or poles designated to be reinstalled that are damaged by the Contractor shall be replaced by the Contractor with new signs or poles conforming to the applicable Specifications at no

additional cost to the State.

The accepted bridge, cantilever and butterfly type sign supports will be paid for at the contract lump sum price for the respective items. Such price will be full compensation for the signs, support structures, foundations, and incidentals necessary to complete the work.

The accepted guide signs-overpass mounted, will be paid for at the contract lump sum price for the respective items, which price will be full compensation for the signs, supports and incidentals necessary to complete the work.

The accepted roadside guide signs and regulatory, warning, confirmation, and route marker assembly signs will be paid for at the contract unit price per square meter [ft^2]. Such payment will be full compensation for furnishing and installing signs, assembly hardware, and all incidentals necessary to complete the work.

The accepted aluminum poles will be paid for at the contract unit price each for the specified diameter, complete in place.

The accepted demountable reflectorized delineators will be paid for at the contract unit price each for the type specified, which payment will be full compensation for delineator and post or bridge rail mounting, complete in place.

Payment for breakaway devices shall be full compensation for furnishing and installing the device, all required pole cutting, for adapting the pole to the breakaway device, for adapting the concrete base to the breakaway device and all other incidentals necessary to complete the work. Separate payment will be made at the respective contract unit prices for demounting and reinstalling the signs and the poles at multi-pole installations. At single-pole installations, separate payment will be made at the respective contract unit prices for demounting and reinstalling the poles only.

The accepted quantity of steel H-beam poles will be paid for at the contract unit price per kilogram [lb], complete in place as shown on the plans or as designated.

Furnishing and installing posts for Type II signs, including earth excavation and backfilling, furnishing and placing assembly hardware, backfilling material, loam, seed

and other incidentals, will not be paid for directly but will be considered incidental to the cost of the signs they support.

Excavating rock will be paid for as provided in Section 206.

Payment will be made under:

Pay Item		Pay Unit
645.103	Demount Guide Sign	Each
645.106	Demount Regulatory, Warning, Confirmation and Route Marker Assembly Sign	Each
645.108	Demount Pole	Each
645.113	Reinstall Guide Sign	Each
645.116	Reinstall Regulatory, Warning, Confirmation and Route Marker Assembly Sign	Each
645.118	Reinstall Pole	Each
645.12	Overhead Guide Sign: (STA X + XXX)	Lump Sum
645.13	Bridge Overpass-Mounted Guide Sign: (STA X + XXX) (Left/Right XX)	Lump Sum
645.14	Special Work No.: ___	Lump Sum
645.15	Cantilever Guide Sign: (STA X + XXX)	Lump Sum
645.161	Breakaway Device Single Pole	Each
645.162	Breakaway Device Multi Pole	Each
645.251	Roadside Guide Signs, Type I	square meter [Square Foot]
645.261	Bridge Guide Sign, Type I	square meter [Square Foot]
645.271	Regulatory, Warning, Confirmation and Route Assembly Sign, Type I	square meter [Square Foot]
645.281	125 mm [5 Inches] Aluminum Pole	Each
645.282	150 mm [6 Inches] Aluminum Pole	Each
645.283	175 mm [7 Inches] Aluminum Pole	Each
645.284	200 mm [8 Inches] Aluminum Pole	Each
645.285	250 mm [10 Inches] Aluminum Pole	Each

645.286	300 mm [12 Inches] Aluminum Pole	Each
645.289	Steel H-Beam Poles	kilograms [Pounds]
645.291	Roadside Guide Signs Type II	square meter [Square Foot]
645.292	Regulatory, Warning, Confirmation and Route Marker Assembly Signs Type II	square meter [Square Foot]
645.301	Demountable Reflectorized Delineator, Single	Each
645.302	Demountable Reflectorized Delineator, Double	Each

SECTION 646 through 651 VACANT

SECTION 652 - MAINTENANCE OF TRAFFIC

652.1 Description This work shall consist of furnishing, installing, maintaining and removing traffic control devices necessary to provide reasonable protection for motorists, pedestrians and construction workers in accordance with these Specifications, the applicable provisions of Section 105.4.5 - Special Detours, and the plans.

Traffic control devices include signs, signals, lighting devices, markings, barricades, channelizing, and hand signaling devices, traffic officers, and flaggers.

652.2 Materials All traffic control devices shall conform to the requirements of Part VI of the latest edition of the MUTCD, and NCHRP 350 guidelines.

All signs shall be fabricated with high intensity retroreflective sheeting conforming to Section 719.01. All barricades, drums, and vertical panel markers shall be fabricated with high intensity orange and white retroreflective sheeting conforming to Section 719.01.

Construction signs shall be fabricated from materials that are flat, free from defects, retroreflectorized, and of sufficient strength to withstand deflections using a wind speed of 130 km/hr [80 miles/hr].